

B22X/25X/30X/35X-7 B40X/B45X/B50X-7

## **DOOSAN 7 SERIES**

**80 Volt Electric Forklifts** 4,500 lb. to 10,000 lb. Capacity



## **Product Features Overview**Peace of Mind

#### **Operator's Compartment**

The operator's compartment is ergonomically designed to maximize comfort and convenience.

#### **Three-Point Entry**

An anti-slip step plate, OHG-mounted grab handle and arm rest combine to increase operator safety when entering or exiting the truck.

#### **Ergonomic Pedal System**

The electronic accelerator pedal provides the operator with safe and precise speed control while reducing fatigue.

#### **Cloth or Vinyl Suspension Seat**

Spacious and fully adjustable for ultimate comfort.

#### **Large, Intuitive Instrument Panel**

Easy-to-monitor critical systems at a glance.

#### **Emergency Shut-Off**

Conveniently located for quick shut-down of truck functions in case of emergency.

#### **Doosan Operator Sensing System (OSS)**

Automatically shuts down hydraulics and travel should the operator leave the seat.

#### **Doosan Guardian Stability System (GSS)**

The BX-7 Series offers Doosans own Guardian Stability System (GSS), an advanced safety feature.

#### **Turtle Mode**

Limits travel speed and acceleration without limiting lift speed for working in close confines. Reduces battery consumption and increases safety.







#### **Dust and Water Protection**

IP65 controller and IP43 motors wiring and connectors are sealed, preventing the penetration of dust, debris and moisture.

#### **Rugged and Durable Twin Drive Units**

Twin drive units are directed by an integrated drive controller for effective transfer of power and torque resulting in smooth, quiet operation.

#### **Reliable AC Controller**

AC controllers provide an unbeatable combination of power, performance and functionality.

#### **AC Motor**

AC technology used within the drive and hydraulic motors eliminates motor brushes and commutator, reducing maintenance and lowering overall operating cost.

#### **Thermal Protection**

Reduces power to controller and motors should their temperatures rise beyond safe limits.

#### Wider View Mast - FFT

Improved forward vision (through mast) by 12% over previous models. You get FF visibility in a FFT mast.

#### **Battery Discharge Indicator**

Notifies the operator of the status of battery charge and limits lifting when the battery is at 80% discharge.

#### **Easy Access to Maintenance Items**

Wide-opening engine cowling makes maintenance and safety checks a breeze.

#### 5-Year/10,000 Hour OCDB Brake Warranty

Doosans exclusive Oil Cooled Disc Brakes (OCDB) last 5 times longer than conventional shoe brakes and are virtually maintenance free.

## **Safety** First and Always



#### **Anti-Slip Step & Entry Grab Bar**

Anti-slip steps and entry grab bars help operators to easily get on or off the truck safely.



#### **Unlimited Ramp Hold\***

The automatic, electromagnetic parking brake prevents the forklift from rolling back when stopped on a slope. (\*B22X/B25S/B30X/B35X Models Only)



## **Doosan Operator Sensing System** (OSS)

When the operator leaves the seat, the truck travel and hydraulic functions stop. This system helps prevent the operator from moving loads in an unsafe manner.



#### **Emergency Switch**

The operator can push the emergency shut-off switch quickly while keeping one hand on the steering wheel.

## Doosan Guardian Stability System (GSS)

The BX-7 Series offers the Guardian Stability System (GSS), an advanced safety feature providing:

- Decreases travel speed (50%) when mast is raised beyond the primary stage
- Alarm will sound when mast is raised above the primary stage with mast tilted beyond 2°
- An angle sensor controls travel speed in sharp turns



#### **Turtle Mode**

This mode ensures slower travel in busy operations and high pedestrian work zones. This doesn't affect lift speeds.



#### **Forward Tilt Control**

Part of the GSS, forward tilt is reduced 2° when the mast is raised beyond the primary stage.



## Hydraulic Locking Feature (OSS Feature)

Part of the OSS, the hydraulic locking system prevents natural lowering and tilting, which safeguards the forklift and the load if the operator leaves the truck.



#### **Clear View Forward**

The precision designed overhead guard profile, with angled roof bars, provides a clear view upwards while adding increased strength for safety.

Operators work best when they are comfortable and safe. From the fully adjustable seat and steering column to the Operator Sensing System, the Doosan BX-7 family of trucks are unmatched in both ergonomic design and the quality of built-in safety features.





# Smooth Acceleration Reduced initial acceleration for safety. Increased acceleration during mid and high-speed levels for optimum travel.



(Optional Grammer Seat Upgrade)
The full suspension seat is

**Premium Suspension Seat** 

The full suspension seat is adjustable to accommodate individual preferences.



Fingertip Controls (Option)
Fast, precise and easily
controllable, makes operating
effortless and efficient.



Adjustable Steering Column
The operator can adjust the position of the column for convenience and comfort.



Convenience Tray
Features of the operator convenience tray include:

- Large Cup Holder
- Note Pad Holder
- USB Port
- 12V Power Outlet
- Emergency Shut-off Button



**Operator Leg Room** 

The large, thick rubber floor mat and rounded hood provide operator comfort.



Oil Cooled Disc Brakes (OCDB)

Doosan's Oil Cooled Disc Brakes (OCDB) last 5 X longer than conventional shoe brakes and are virtually maintenance free.



**Easy-Read Instrument Panel** 

Keeps operator informed and provides access to pre-set travel parameters.

# **Simple Servicing** Easy to Own

Doosans 80V BX-7 Series provide low power consumption and high performance. With a reliable Curtis AC controller, heavy duty drive motors and hydraulic pumps, Doosan forklifts deliver cost-effective, reliable operation, job after job.

#### **Hood Cover** -

Wide opening with locking type gas spring means easy access for routine maintenance and added safety.

#### Side Panel -

Tool-free removal with air ventilislots for cooler operation.







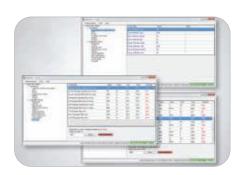
# **Centralized Controller Access**

The controller space is open and easy to access so that systems can be checked and serviced quickly.



#### **Brake Oil Indicator**

Check brake oil level directly from the dash panel. A display warning indicator is also located on the instrument panel.



#### **Customized Performance**

Travel, lift and lowering speeds are completely customizable depending on your application needs.

### **Main Specifications**

MAJOR SPECIFICATIONS		B22X-7	B25X-7	B30X-7	B35X-7	B40X-7	B45X-7	B50X-7	
Load Capacity/Rated Load	lb	4,500	5,000	6,000	7,000	8,000	9,000	10,000	
	(kg)	(1,996)	(2,268)	(2,722)	(3,175)	(4,000)	(4,500)	(5,000)	
Load Center Distance	in (mm)	24 (600)							
Load Distance, Center of Drive Unit to Fork	in (mm)	17.6 (448)		17.9	17.9 (454)		22.5 (572)		
Wheelbase	in (mm)	62.6 (	1,589)	68.3 (1,734)	68.9 (1,750)		78.7 (2,000	)	
Turning Radius	in (mm)	76.8 (	(1,950)	82.5 (2,095)	84.8 (2,155)	103.1 (	2,620)	104.1 (2,645)	
Travel Speed, Loaded/Unloaded	mph (km/h)	9.9/11.2 (16/18)			9.3/9.9 (15/16)				
Lift Speed, Loaded/Unloaded	fpm	98.4	/118.2	82.8/118.2	75.0/118.2	68.9/92.5	65.0/92.5	61.0/92.5	
Lift Speed, Loaded/Officaded	(m/sec)	(500	/600)	(420/600)	(380/600)	(350/470)	(330/470)	(310/470)	
Lauranian Chand Landad/Halandad	fpm	96.6/90.6		98.4/90.6	94.5/88.6				
Lowering Speed, Loaded/Unloaded	(m/sec)	(490/460)		(500/460)	(480/450)				
Max. Drawbar Pull, Loaded/Unloaded, 5 min. Rating	lb (N)	3,898/3,693 (1,768/1,675)			4,186/4186 (18,620/18,620)				
Max. Gradeability, Loaded/Unloaded, 5 min. Rating	%	27/40	25/38	22/34	20/31	17/17	16/26	15/25	
Battery Voltage/Nominal Capacity K5	V/Ah	80/720							

# **Standard Features** and Options \*\*

#### **SAFETY & STABILITY**

Doosan OSS (Operator Sensing System)	
Anti roll back	
Low battery warning alarm	
ISO 3691 Mast inter-lock & tilt lock	
Emergency stop switch	
Adjustable speed control	
Back-up alarm	
Large mirrors	
Amber strobe	
Electromagnetic Parking Brake *	
Doosan GSS (Guardian Stability System)	
LED Lights	

#### **DURABILITY & SERVICEABILITY**

Full AC system	
Curtis controller rated IP65 protection vs. water & debris	
Robust frame & reinforced overhead guard	
Easy to access controller	
Wide open battery hood cover	
Tool-less side cover with air ventilation	
Oil-cooled disc brakes (OCDB)	
Drive/pump motors rated IP43 protection vs. water & debris	

#### **OPERATOR COMFORT (ERGONOMICS)**

Entry grip, entry bar & large entry step with anti-slip pattern	
Large, angled floor plate with heavy duty rubber mat	
Rounded battery hood cover	
Easy to read display panel	
Adjustable tilt steering column & easy grip steering wheel	
Large cup holder, USB port & 12V electric jack, clip board	
Fully adjustable suspension seat	
Fingertip Controls	
Premium seat upgrade: Grammer seat	
Panoramic mirror	

#### **PRODUCTIVITY**

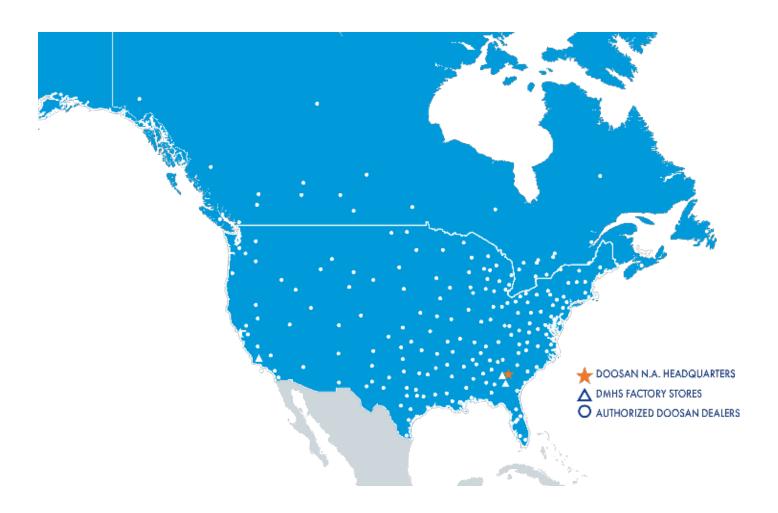
High visibility mast	
Rounded counterweight	
Hydraulic cushioned valve in secondary cylinder (FF & FFT)	
Smooth and responsive acceleration	
Cold storage application package	
2 Front / 1 Rear flood light	
6 Forward / 9 Back Tilt	
Auto tilt levelling	
Direction switch on steering column	

Standard Features



- \* Remark: Applies to B22X/B25X/B30X/B35X-7 models only
- \*\* Remark: This list is based on factory data. Standard or optional features may vary by country.





#### Doosan's North American Dealer Network

Doosan provides superior material handling solutions for your specific needs. From energy efficient electrics to robust internal combustion forklifts, Doosan is your full-line provider.



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